



KYDEX[®] 6185
High temperature aircraft sheet

Introduction

KYDEX[®] 6185 is a proprietary thermoplastic sheet with improved heat distortion temperature (HDT) for higher in-service temperatures while providing excellent extensibility, good impact resistance and excellent solvent resistance.

General Information

KYDEX[®] 6185 meets FAR 25.853 (a) for use in aircraft interior parts. Maximum recommended service temperature is approximately 85 - 90°C (185 - 190°F) depending on thermoforming technique and application.

Suggested Applications

- * Aircraft Interiors
- * Equipment Housings

Features

- * available in thicknesses from 1.00mm (0.040") and up and in eight distinctive textures and custom colors
- * meets the requirements of the Federal Aviation Administration FAR 25.853 (a) in all thicknesses for vertical burn
- * heat distortion temperature (HDT) is 85°C (185°F) unannealed at 1.8 MPa (264 psi) and a high 90°C (195°F) after annealing
- * excellent forming properties, uniform wall thickness and crisp detail
- * easy machining and fabricating using conventional methods and equipment
- * endorsed by the Royal Institute of Public Health for conformance to the standard of Hygienic Merit

Environmental and Safety Considerations

Kleerdex is committed to ensuring that its products can be manufactured, transported, stored, used, disposed and recycled with an appropriate regard for safety, health and environmental protection. We support the safe handling of our products. Please contact our Technical Service department at 800.682.8758 for resources or visit our website: www.kydex.com. For Material Safety Data Sheets, please call 800.325.3133.

Kleerdex Company, LLC

ISO 9001 and ISO 14001 Certified

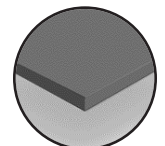
Customer Service

6685 Low St, Bloomsburg, PA 17815 USA
Phone: 800.325.3133, +1.570.389.5810
Outside the US: +1.570.389.5814
Fax: 800.452.0155, +1.570.387.7786
Email: info@kleerdex.com

Technical Service

Phone: 800.682.8758 ext. 581
Fax: +1.570.387.8722
Outside the US: +1.570.387.6997 ext.581

www.kydex.com



Durability by Design[®]



KYDEX® 6185

High temperature aircraft sheet

Physical Properties

Property	Test Method	Typical Value ¹	
Specific Gravity	ASTM D-792	1.33 - 1.37	
Tensile Strength	ASTM D-638	44 MPa	6,400 psi
Flexural Strength	ASTM D-790	66 MPa	9,600 psi
Modulus of Elasticity	ASTM D-790	2,241 MPa	325,000 psi
Notched Izod Impact Resistance, @ 23°C (73°F)	ASTM D-256	267 J/m	5 ft-lbs/in
Rockwell Hardness (R Scale)	ASTM D-785	104	
Heat Deflection Temperature (HDT) @ 264 psi (1.8 MPa)	ASTM D-648	90.6°C (annealed) 85°C (unannealed)	195°F (annealed) 185°F (unannealed)
Flammability: Federal Aviation Administration	FAR 25.853 (a)	Pass	
Mold Shrinkage %		0.40 - 0.60	
Thermoforming Range		163 - 200°C	325 - 390°F
¹ Values based upon 3.18mm (0.125") sheet unless otherwise specified. Not intended for specification purposes.			

Because we cannot anticipate or control the many different conditions under which this information and our products may be used, we do not guarantee the applicability of the accuracy of this information or the suitability of our products in any given situation. Users should conduct their own tests to determine the suitability of each product for their particular purposes. Data in the physical property table represents typical values and are to serve only as a guide for engineering design. Results are obtained from specimens under ideal laboratory conditions. Right to change physical properties as a result of technical progress is reserved. THE PRODUCTS DISCUSSED ARE SOLD WITHOUT WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE, EITHER EXPRESSED OR IMPLIED, EXCEPT AS PROVIDED IN OUR STANDARD TERMS AND CONDITIONS OF SALE. Buyer assumes all responsibility for loss or damage arising from the handling and use of our products, whether done in accordance with directions or not. In no event shall the supplier or the manufacturer be liable for incidental or consequential damages. Also, statements concerning the possible use of our products are not intended as recommendations to use our products in the infringement of any patent. Consult local code and regulatory agencies for specific requirements regarding code compliance, transporting, processing, recycling and disposal of our products. Product not intended for use as a heat resistant surface. Texture, product grade and other conditions may cause variations in appearance.

This information supersedes all previously published data.

Kleerdex Company, LLC

ISO 9001 and ISO 14001 Certified

Customer Service

6685 Low St, Bloomsburg, PA 17815 USA
 Phone: 800.325.3133, +1.570.389.5810
 Outside the US: +1.570.389.5814
 Fax: 800.452.0155, +1.570.387.7786
 Email: info@kleerdex.com

Technical Service

Phone: 800.682.8758 ext. 581
 Fax: +1.570.387.8722
 Outside the US: +1.570.387.6997 ext.581

www.kydex.com

Durability by Design®